

3610 Overview of tightening torques

Wheel bolt

M14

140 Nm

After installation, torque of all wheel bolts must be checked again. Wheel bolts must not be oiled!

Wheel bolts

M14/AF 19

Screw in wheel bolts and evenly tighten crosswise by hand in order to centre the wheel rim.

Tighten wheel bolts to the prescribed tightening torque with a calibrated torque wrench in a crosswise sequence.

140 Nm

Check all the wheel bolts in the same order or retighten to the prescribed tightening torque again.

140 Nm

Wheel bolts

M12/AF 17

Screw in wheel bolts and evenly tighten crosswise by hand in order to centre the wheel rim.

Tighten wheel bolts to the prescribed tightening torque with a calibrated torque wrench in a crosswise sequence.

120 Nm

Check all the wheel bolts in the same order or retighten to the prescribed tightening torque again.

120 Nm

Wheel bolts

M 14/AF 17

Screw in wheel bolts and evenly tighten crosswise by hand in order to centre the wheel rim.

Tighten wheel bolts to the prescribed tightening torque with a calibrated torque wrench in a crosswise sequence.

140 Nm

- Check all wheel bolts in the same sequence and re-tighten to the prescribed tightening torque if necessary.

140 Nm

Wheel bolts

M 14/AF 17

Screw in wheel bolts and evenly tighten crosswise by hand in order to centre the wheel rim.

Tighten wheel bolts to the prescribed tightening torque with a calibrated torque wrench in a crosswise sequence.

140 Nm

- Check all wheel bolts in the same sequence and re-tighten to the prescribed tightening torque if necessary.

140 Nm

Wheel bolts

M 14/AF 17

140 Nm

Screw in wheel bolts and evenly tighten crosswise by hand in order to centre the wheel rim.

Tighten wheel bolts to the prescribed tightening torque with a calibrated torque wrench in a crosswise sequence.

Check all the wheel bolts in the same order or retighten to the prescribed tightening torque again.

Wheel bolts

M14/AF 17

140 Nm

Screw in wheel bolts and evenly tighten crosswise by hand in order to centre the wheel rim.

Tighten wheel bolts to the prescribed tightening torque with a calibrated torque wrench in a crosswise sequence.

Check all the wheel bolts in the same order or retighten to the prescribed tightening torque again.

Wheel bolts

M 14/AF 17

Screw in wheel bolts and evenly tighten crosswise by hand in order to centre the wheel rim.

Tighten wheel bolts to the prescribed tightening torque with a calibrated torque wrench in a crosswise sequence.

140 Nm

- Check all wheel bolts in the same sequence and re-tighten to the prescribed tightening torque if necessary.

140 Nm

Wheel stud

M14 SW17

140 ± 10 Nm